



Safety Data Sheet

according to UK REACH Regulation

PREMA VULC CEMENT

Revision date: 28.09.2022

Product code: 00623-0015

Page 1 of 12

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

PREMA VULC CEMENT

Art.-No.

PCT-5 (SKU No. 2041410)
PCT-5 (SKU No. 2041420)
PCT-5 (SKU No. 2041430)
PCT-5 (SKU No. 2041440)
PCT-5 (SKU No. 2205150)
PCT-10 (SKU No. 2205160)
PCT-25 (SKU No. 2205130)
PCT-25L (SKU No. 2205135)
PCT-50 (SKU No. 2205170)
PCT-50L (SKU No. 2205175)

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture

adhesive

1.3. Details of the supplier of the safety data sheet

Manufacturer

Company name: PREMA GmbH
Street: Aspertsam 40
Place: D-94081 Fürstzell
Telephone: +49 (0) 8502 917 150 0
Responsible Department: Responsible for the safety data sheet: sds@gbk-ingelheim.de

Supplier

Company name: Harvie Tyres Ltd.
Street: Units 7 & 8 Apollo Court Hallam Way
Place: Whitehills Business Park Blackpool Lancashire, FY4 5FS
Telephone: +44 (0) 1253 741790
Internet: www.harvie.co.uk

1.4. Emergency telephone number:

INTERNATIONAL: +49 - (0) 6132 - 84463, GBK GmbH (24h - 7d/w - 365d/a)
In England and Wales: NHS 111 In Scotland: NHS 24 - dial 111

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

GB CLP Regulation

Flam. Liq. 2; H225
Skin Irrit. 2; H315
Eye Irrit. 2; H319
STOT SE 3; H336
Aquatic Chronic 2; H411

Full text of hazard statements: see SECTION 16.

2.2. Label elements

GB CLP Regulation

Hazard components for labelling

Naphtha (petroleum)

Signal word: Danger

**Safety Data Sheet**

according to UK REACH Regulation

PREMA VULC CEMENT

Revision date: 28.09.2022

Product code: 00623-0015

Page 2 of 12

Pictograms:**Hazard statements**

H225	Highly flammable liquid and vapour.
H319	Causes serious eye irritation.
H315	Causes skin irritation.
H336	May cause drowsiness or dizziness.
H411	Toxic to aquatic life with long lasting effects.

Precautionary statements

P102	Keep out of reach of children.
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312	Call a POISON CENTER/doctor if you feel unwell.
P273	Avoid release to the environment.
P501	Dispose of contents/container to waste treatment facility in accordance with local and national regulations .

2.3. Other hazards

According to Regulation (EC) No 1907/2006 (REACH) none of the substances, contained in this product are a PBT / vPvB substance.

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605

Vapours may form explosive mixture with air.

SECTION 3: Composition/information on ingredients**3.2. Mixtures****Chemical characterization**

Preparation solved in petroleum spirit

**Safety Data Sheet**

according to UK REACH Regulation

PREMA VULC CEMENT

Revision date: 28.09.2022

Product code: 00623-0015

Page 3 of 12

Hazardous components

CAS No	Chemical name	Quantity		
	EC No	Index No	REACH No	
	GHS Classification			
64742-49-0	Naphtha (petroleum) [Hydrocarbons, C6-C7, n-alkanes, iso-alkanes, cyclic compounds, < 3% n-hexane]	< 70 %		
	921-024-6		01-2119475514-35	
	Flam. Liq. 2, Skin Irrit. 2, STOT SE 3, Asp. Tox. 1, Aquatic Chronic 2; H225 H315 H336 H304 H411			
64742-49-0	Naphtha (petroleum) [Hydrocarbons, C6, isoalkanes, < 3% n-hexane]	< 25 %		
	931-254-9		01-2119484651-34	
	Flam. Liq. 2, Skin Irrit. 2, STOT SE 3, Asp. Tox. 1, Aquatic Chronic 2; H225 H315 H336 H304 H411			
5459-93-8	N-Cyclohexyl-N-ethylamine	< 2,5 %		
	226-733-8		01-2119949285-29	
	Flam. Liq. 3, Acute Tox. 3, Acute Tox. 4, Acute Tox. 4, Skin Corr. 1B, Eye Dam. 1, Aquatic Chronic 3; H226 H311 H332 H302 H314 H318 H412			

Full text of H and EUH statements: see section 16.

Specific Conc. Limits, M-factors and ATE

CAS No	EC No	Chemical name	Quantity	
	Specific Conc. Limits, M-factors and ATE			
5459-93-8	226-733-8	N-Cyclohexyl-N-ethylamine	< 2,5 %	
	inhalation: ATE = 11 mg/l (vapours); inhalation: ATE = 1,5 mg/l (dusts or mists); dermal: LD50 = 750 mg/kg; oral: LD50 = 590 mg/kg			

Further Information

According to note P to the regulation (EC) no. 1272/2008, "Naphtha (petroleum)" is not to be classified as "carcinogenic" or "mutagen" ingredient because a benzene content (EINECS No. 200-753-7) is below 0.1 % by weight.

SECTION 4: First aid measures**4.1. Description of first aid measures****General information**

Remove contaminated soaked clothing immediately.
In the event of persistent symptoms receive medical treatment.
Take away from danger area and lay down affected person.

After inhalation

Move to fresh air in case of accidental inhalation of vapours.
Seek medical treatment immediately.

After contact with skin

Wash off immediately with soap and plenty of water.
Treat subsequently with skin cream.
Consult a doctor if skin irritation persists.

After contact with eyes

If eye irritation persists, consult a specialist.
Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes.

After ingestion

Do not induce vomiting.
Attention. Beware, danger of aspiration.
Summon a doctor immediately.



Safety Data Sheet

according to UK REACH Regulation

PREMA VULC CEMENT

Revision date: 28.09.2022

Product code: 00623-0015

Page 4 of 12

Induce vomiting only upon the advice of a physician.

4.2. Most important symptoms and effects, both acute and delayed

Causes skin irritation.
Causes serious eye irritation.
May cause drowsiness or dizziness.
Attention. Beware, danger of aspiration.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptoms.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media

Foam, carbon dioxide (CO₂), dry chemical, water-spray.

Unsuitable extinguishing media

Full water jet

5.2. Special hazards arising from the substance or mixture

Fire may produce:
carbon monoxide (CO), carbon dioxide (CO₂) and nitrogen oxides (NO_x)

5.3. Advice for firefighters

Use breathing apparatus with independent air supply.
Protective suit.

Additional information

Vapours are heavier than air and spread along ground.
The vapour/air mixture is explosive, even in empty, uncleaned receptacles.
Cool containers at risk with water spray jet.
Fire residues and contaminated firefighting water must be disposed of in accordance with the local regulations.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General advice

Use only explosion-proof equipment.
Ensure adequate ventilation.
Keep away noninvolved persons.

For non-emergency personnel

Do not breathe vapours.
Avoid contact with skin, eyes and clothing.

For emergency responders

In case of vapour formation use respirator.
Use personal protective clothing.

6.2. Environmental precautions

Do not discharge into the drains/surface waters/ground water.

6.3. Methods and material for containment and cleaning up

For containment

Prevent spread over a wide area (e.g. by containment or oil barriers).

For cleaning up

Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder).
Shovel into suitable container for disposal.

6.4. Reference to other sections

Observe protective instructions (see Sections 7 and 8).
Information for disposal see section 13.



Safety Data Sheet

according to UK REACH Regulation

PREMA VULC CEMENT

Revision date: 28.09.2022

Product code: 00623-0015

Page 5 of 12

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling

- Keep container tightly closed.
- Vapours are heavier than air and spread along ground.
- Use only in thoroughly ventilated areas.
- Avoid contact with skin, eyes and clothing.

Advice on protection against fire and explosion

- Keep away from heat and sources of ignition.
- Do not smoke.
- Take precautionary measures against static discharges.
- Use only explosion-proof equipment.

7.2. Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

- Keep container tightly closed in a dry, cool and well-ventilated place.
- Pay attention to anti-explosion rules.

Hints on joint storage

- Incompatible with oxidizing agents.

Further information on storage conditions

- Keep away from food, drink and animal feeding stuffs.

7.3. Specific end use(s)

adhesive

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Additional advice on limit values

- To date, no national critical limit values exist.

8.2. Exposure controls

Appropriate engineering controls

- Ensure adequate ventilation, especially in confined areas.

Protective and hygiene measures

- Do not inhale vapours.
- Wash hands before breaks and immediately after handling the product.
- When using do not eat, drink or smoke.
- Treat subsequently with skin cream.
- Remove and wash contaminated clothes before re-use.

Eye/face protection

- Tightly fitting goggles (EN 166).

Hand protection

- Protective gloves resistant to chemicals made of nitrile, minimum coat thickness 0.4 mm, permeation resistance (wear duration) approx. 480 minutes, i.e. protective glove <Camatril Velours 730> made by www.kcl.de.
- This recommendation refers exclusively to the chemical compatibility and the lab test conforming to EN 374 carried out under lab conditions.
- Requirements can vary as a function of the use. Therefore it is necessary to adhere additionally to the recommendations given by the manufacturer of protective gloves.

Skin protection

- Solvent-resistant apron (EN 467).

**Safety Data Sheet**

according to UK REACH Regulation

PREMA VULC CEMENT

Revision date: 28.09.2022

Product code: 00623-0015

Page 6 of 12

Respiratory protection

In case of insufficient ventilation wear suitable respiratory equipment (gas filter type A) (EN 14387).

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

Physical state:	Liquid
Colour:	Colourless
Odour:	Hydrocarbon-like

Test method

pH-Value:	n.d.
-----------	------

Changes in the physical state

Melting point/freezing point:	< - 50 °C *)
Boiling point or initial boiling point and boiling range:	> 60 °C
Sublimation point:	n.a.
Softening point:	n.d.
Flash point:	- 25 °C DIN EN ISO 3679
Sustaining combustion:	Sustaining combustion

Flammability

Solid/liquid:	n.a.
Gas:	n.a.

Explosive properties

The product is considered non-explosive; nevertheless explosive vapour/air mixture can be generated.

Lower explosion limits:	0,8 vol. % *)
Upper explosion limits:	8,0 vol. % *)
Auto-ignition temperature:	260 °C *)

Self-ignition temperature

Solid:	n.a.
Gas:	n.a.

Decomposition temperature:	n.d.
----------------------------	------

Oxidizing properties

Not oxidising.

Vapour pressure: (at 20 °C)	190 hPa *)
--------------------------------	------------

Density (at 20 °C):	0,72 g/cm ³
---------------------	------------------------

Bulk density:	n.a.
---------------	------

Water solubility: (at 20 °C)	Immiscible
---------------------------------	------------

Solubility in other solvents

n.d.

Partition coefficient n-octanol/water:	n.d.
--	------

Viscosity / dynamic:	2900 - 3500 mPa·s
----------------------	-------------------

Viscosity / kinematic: (at 40 °C)	2485 - 2535 mm ² /s
--------------------------------------	--------------------------------

Flow time: (at 23 °C)	108 s 6 DIN EN ISO 2431
--------------------------	-------------------------



Safety Data Sheet

according to UK REACH Regulation

PREMA VULC CEMENT

Revision date: 28.09.2022

Product code: 00623-0015

Page 7 of 12

Relative vapour density:	n.d.
Evaporation rate:	n.d.
Solvent separation test:	0 %
Solvent content:	> 90 %

9.2. Other information

*) Naphtha (petroleum)

SECTION 10: Stability and reactivity

10.1. Reactivity

No decomposition if stored and applied as directed.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

Reactions with oxidizing agents.

10.4. Conditions to avoid

To avoid thermal decomposition, do not overheat.
Vapour/air mixtures are explosive at intensive warming.
Heating can release vapours which can be ignited.

10.5. Incompatible materials

oxidizing agents

10.6. Hazardous decomposition products

An inappropriate handling, for instance major amounts of product combined with strong heat and nitrosating agents, renders possible a cleavage of nitrosamines in traces.

Fire may produce:

Carbon monoxide (CO), carbon dioxide (CO₂) and nitrogen oxides (NO_x)

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in GB CLP Regulation

Acute toxicity

Based on available data, the classification criteria are not met.

No toxicological data available.

Naphtha (petroleum)

LD50/oral/rat: > 2000 mg/kg

LD50/dermal/rabbit: > 2000 mg/kg

LC50/inhalation/rat: > 20 mg/l

Irritation and corrosivity

Causes skin irritation.

Causes serious eye irritation.

Sensitising effects

Based on available data, the classification criteria are not met.

Carcinogenic/mutagenic/toxic effects for reproduction

Based on available data, the classification criteria are not met.

STOT-single exposure

May cause drowsiness or dizziness. (Naphtha (petroleum) [Hydrocarbons, C6-C7, n-alkanes, iso-alkanes, cyclic compounds, < 3% n-hexane]; Naphtha (petroleum) [Hydrocarbons, C6, isoalkanes, < 3% n-hexane])

STOT-repeated exposure

Based on available data, the classification criteria are not met.



Safety Data Sheet

according to UK REACH Regulation

PREMA VULC CEMENT

Revision date: 28.09.2022

Product code: 00623-0015

Page 8 of 12

Aspiration hazard

Based on available data, the classification criteria are not met.

Additional information on tests

Classification in compliance with the assessment procedure specified in the Regulation (EC) no 1272/2008.

11.2. Information on other hazards

Endocrine disrupting properties

No data available

Other information

Inhalation of high vapour concentrations may cause symptoms like headache, dizziness, tiredness, nausea and vomiting.

A longer or repeated contact may lead to irritation of eyes and mucous membranes.

Repeated or prolonged exposure may cause skin irritation and dermatitis, due to degreasing properties of the product.

An inappropriate handling, for instance major amounts of product combined with strong heat and nitrosating agents, renders possible a cleavage of nitrosamines in traces.

SECTION 12: Ecological information

12.1. Toxicity

Ecological data are not available.

Naphtha (petroleum)

EC50/Daphnia: 1 - 10 mg/l

EC50/Algae: 10 - 100 mg/l

N-Cyclohexyl-N-ethylamine

EC50/Daphnia magna/48 h = 10 - 100 mg/l

ErC50/Desmodesmus subspicatus/72 h = 10 - 100 mg/l

Toxic to aquatic life with long lasting effects.

12.2. Persistence and degradability

No data available

12.3. Bioaccumulative potential

No data available

12.4. Mobility in soil

No data available

12.5. Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to UK REACH.

According to Regulation (EC) No 1907/2006 (REACH) none of the substances, contained in this product are a PBT / vPvB substance.

12.6. Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

12.7. Other adverse effects

Low hazard to waters.

Further information

Do not flush into surface water or sanitary sewer system.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Disposal recommendations

Where possible recycling is preferred to disposal.

Can be incinerated, when in compliance with local regulations.



Safety Data Sheet

according to UK REACH Regulation

PREMA VULC CEMENT

Revision date: 28.09.2022

Product code: 00623-0015

Page 9 of 12

List of Wastes Code - residues/unused products

080409 WASTES FROM THE MANUFACTURE, FORMULATION, SUPPLY AND USE (MFSU) OF COATINGS (PAINTS, VARNISHES AND VITREOUS ENAMELS), ADHESIVES, SEALANTS AND PRINTING INKS; wastes from MFSU of adhesives and sealants (including waterproofing products); waste adhesives and sealants containing organic solvents or other hazardous substances; hazardous waste

Contaminated packaging

Empty containers should be taken for local recycling, recovery or waste disposal.

Contaminated packaging should be emptied as far as possible and after appropriate cleansing may be taken for reuse.

Packaging that cannot be cleaned should be disposed of like the product.

SECTION 14: Transport information

Land transport (ADR/RID)

14.1. UN number: UN 1133
14.2. UN proper shipping name: ADHESIVES
14.3. Transport hazard class(es): 3
14.4. Packing group: III
Hazard label: 3



Classification code: F1
Limited quantity: 5 L / 30 kg
Excepted quantity: E1
Transport category: 3
Tunnel restriction code: E

Other applicable information (land transport)

Receptacle max. 450 L, ADR subsection 2.2.3.1.4
HAZCHEM: 3YE

Inland waterways transport (ADN)

14.1. UN number: UN 1133
14.2. UN proper shipping name: Adhesives
14.3. Transport hazard class(es): 3
14.4. Packing group: III
Hazard label: 3



Classification code: F1
Limited quantity: 5 L / 30 kg
Excepted quantity: E1

Marine transport (IMDG)

14.1. UN number: UN 1133
14.2. UN proper shipping name: ADHESIVES
14.3. Transport hazard class(es): 3
14.4. Packing group: III
Hazard label: 3

**Safety Data Sheet**

according to UK REACH Regulation

PREMA VULC CEMENT

Revision date: 28.09.2022

Product code: 00623-0015

Page 10 of 12



Marine pollutant: Yes
Special Provisions: 223, 955
Limited quantity: 5 L / 30 kg
Excepted quantity: E1
EmS: F-E, S-D

Other applicable information (marine transport)

Receptacle max. 450 L, IMDG Code subsection 2.3.2.2

Air transport (ICAO-TI/IATA-DGR)

14.1. UN number: UN 1133
14.2. UN proper shipping name: ADHESIVES
14.3. Transport hazard class(es): 3
14.4. Packing group: III
Hazard label: 3



Special Provisions: A3
Limited quantity Passenger: 10 L
Passenger LQ: Y344
Excepted quantity: E1
IATA-packing instructions - Passenger: 355
IATA-max. quantity - Passenger: 60 L
IATA-packing instructions - Cargo: 366
IATA-max. quantity - Cargo: 220 L

Other applicable information (air transport)

*) [3.3.3.1 IATA DGR]

14.5. Environmental hazards

ENVIRONMENTALLY HAZARDOUS: Yes

**14.6. Special precautions for user**

Handle in accordance with good industrial hygiene and safety practice.

14.7. Maritime transport in bulk according to IMO instruments

The transport takes place only in approved and appropriate packaging.

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****EU regulatory information**

Restrictions on use (REACH, annex XVII):

Entry 3, Entry 28, Entry 40

2004/42/EC (VOC): < 95 %
Information according to 2012/18/EU P5c FLAMMABLE LIQUIDS
(SEVESO III):

**Safety Data Sheet**

according to UK REACH Regulation

PREMA VULC CEMENT

Revision date: 28.09.2022

Product code: 00623-0015

Page 11 of 12

Additional information: E2

National regulatory information

Employment restrictions: Observe restrictions to employment for juveniles according to the 'juvenile work protection guideline' (94/33/EC). Observe employment restrictions under the Maternity Protection Directive (92/85/EEC) for expectant or nursing mothers.

Water hazard class (D): 1 - slightly hazardous to water

15.2. Chemical safety assessment

For this substance a chemical safety assessment has not been carried out.

SECTION 16: Other information**Changes**

This data sheet contains changes from the previous version in section(s): 14.

Abbreviations and acronyms

ADR = Accord européen relatif au transport international des marchandises Dangereuses par Route
RID = Règlement concernant le transport international ferroviaire de marchandises dangereuses
ADN = Accord européen relatif au transport international des marchandises dangereuses par voie de navigation intérieure
IMDG = International Maritime Code for Dangerous Goods
IATA/ICAO = International Air Transport Association / International Civil Aviation Organization
MARPOL = International Convention for the Prevention of Pollution from Ships
IBC-Code = International Code for the Construction and Equipment of Ships Carrying Dangerous Chemicals in Bulk
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
REACH = Registration, Evaluation, Authorization and Restriction of Chemicals
CAS = Chemical Abstract Service
EN = European norm
ISO = International Organization for Standardization
DIN = Deutsche Industrie Norm
PBT = Persistent Bioaccumulative and Toxic
vPvB = Very Persistent and very Bio-accumulative
LD = Lethal dose
LC = Lethal concentration
EC = Effect concentration
IC = Median immobilisation concentration or median inhibitory concentration

Relevant H and EUH statements (number and full text)

H225 Highly flammable liquid and vapour.
H226 Flammable liquid and vapour.
H302 Harmful if swallowed.
H304 May be fatal if swallowed and enters airways.
H311 Toxic in contact with skin.
H314 Causes severe skin burns and eye damage.
H315 Causes skin irritation.
H318 Causes serious eye damage.
H319 Causes serious eye irritation.
H332 Harmful if inhaled.
H336 May cause drowsiness or dizziness.
H411 Toxic to aquatic life with long lasting effects.
H412 Harmful to aquatic life with long lasting effects.

Further Information

Data of items 4 to 8, as well as 10 to 12, do partly not refer to the use and the regular employing of the product

**Safety Data Sheet**

according to UK REACH Regulation

PREMA VULC CEMENT

Revision date: 28.09.2022

Product code: 00623-0015

Page 12 of 12

(in this sense consult information on use and on product), but to liberation of major amounts in case of accidents and irregularities.

The information describes exclusively the safety requirements for the product(s) and is based on the present level of our knowledge.

The delivery specifications are contained in the corresponding product sheet.

This data does not constitute a guarantee for the characteristics of the product(s) as defined by the legal warranty regulations.

(n.a. = not applicable; n.d. = not determined)

(The data for the hazardous ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)